

INTERNATIONAL  
STANDARD

**ISO**  
**4894-2**

Second edition  
1995-05-01

---

---

**Plastics — Styrene/acrylonitrile (SAN)  
moulding and extrusion materials —**

**Part 2:**

Preparation of test specimens and  
determination of properties

*Plastiques — Styrène/acrylonitrile (SAN) pour moulage et extrusion —  
Partie 2: Préparation des éprouvettes et détermination des propriétés*



Reference number  
ISO 4894-2:1995(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 4894-2 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*.

This second edition cancels and replaces the first edition (ISO 4894-2:1981) and includes the following changes:

The text has been brought into accordance with the frame text developed by SC 9. The table of test methods has been revised in accordance with ISO 10350.

ISO 4894 consists of the following parts, under the general title *Plastics — Styrene/acrylonitrile (SAN) moulding and extrusion materials*:

- *Part 1: Designation*
- *Part 2: Preparation of test specimens and determination of properties*

Annex A forms an integral part of this part of ISO 4894.

© ISO 1995

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization

Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

# Plastics — Styrene/acrylonitrile (SAN) moulding and extrusion materials —

## Part 2:

## Preparation of test specimens and determination of properties

### 1 Scope

This part of ISO 4894 specifies the methods of preparation of test specimens and the test methods to be used in determining the properties of SAN moulding and extrusion materials. Requirements for handling test material and for conditioning both the test material before moulding and the specimens before testing are given here.

Procedures and conditions for the preparation of test specimens and procedures for measuring properties of the materials from which these specimens are made are given. Properties and test methods which are suitable and necessary to characterize SAN moulding and extrusion materials are listed.

The properties have been selected from the general test methods in ISO 10350. Other test methods in wide use for or of particular significance to these moulding and extrusion materials are also included in this part of ISO 4894, as are the designatory properties specified in part 1: Vicat softening temperature, melt flow rate, impact strength and flexural modulus.

In order to obtain reproducible and comparable test results, it is necessary to use the methods of specimen preparation and conditioning, the specimen dimensions and the test procedures specified herein. Values determined will not necessarily be identical to those obtained using specimens of different dimensions or prepared using different procedures.

### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 4894. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 4894 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 62:1980, *Plastics — Determination of water absorption.*

ISO 75-1:1993, *Plastics — Determination of temperature of deflection under load — Part 1: General test method.*

ISO 75-2:1993, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics and ebonite.*

ISO 178:1993, *Plastics — Determination of flexural properties.*

ISO 179:1993, *Plastics — Determination of Charpy impact strength.*

ISO 291:1977, *Plastics — Standard atmospheres for conditioning and testing.*

ISO 293:1986, *Plastics — Compression moulding test specimens of thermoplastic materials.*